

Date: Monday, 08/06/2009 11:23:13 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PEG
 Job Number : 48406
 Estimate Number : 14009
 P.O. Number :
 This Issue : 08/06/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : MACHINED PARTS
 Previous Run :
 Written By : JLM 08-06-08
 Checked & Approved By :
 Comment : Est Rev:A New Issue 09-06-08 JLM Verified By:EC

Part Number : D39117
 Drawing Number : D3911 PREL
 Project Number : EA0008
 Drawing Revision : PREL
 Material :
 Due Date : 15/06/2009 Qty: 1 Um: Each

POSTING REQUIRED

Additional Product

~~PRELIMINARY ISSUE - PROTOTYPE~~

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304R100 304 ROUND BAR 1.00



Comment: Qty.: 0.2898 f(s)/Unit Total : 0.2898 f(s)

304 ROUND BAR 1.00

BATCH: m18188JLM 09/06/08

②

2.0 DOOSAN LATHE DOOSAN LATHE



Comment: Doosan Lathe

1- Turn as per Folio FA830 Rev: NM & Dwg Rev: _____

2-Deburr per dwg

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①

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

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②

4.0 QC8 SECOND CHECK

**ENGINEERING
APPROVAL**

Comment: SECOND CHECK

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③

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

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prototype table

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PEG

Job Number: 48406

Part Number: D39117

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf
09-06-22
POSITIVE RECALL
EFFECTIVE 09-06-22 AUTH U
RELEASED _____ DATE _____

